PREPARATION OF **METHYL 8c,llc-EICOSADIENOATE-17,17,18,18-d4, METHYL** 8c,llc,14c-EICOSATRIENOATE-17,17,18,18-d4 AND METHYL 5c, 8c, 11c-EICOSATRIENOATE-17, 17, 18, 18 d_4

> R. 0. Adlof and E. **A.** Emken Northern Regional Research Center, Agricultural Research Service, **U.S.** Department of Agriculture*, Peoria, Illinois *61604*

SUMMARY

Methyl 8c, 11c-eicosadienoate, methyl 5c, 8c, 11c-eicosatrienoate and methyl **8c,llc,l4c-eicosatrienoate** (all 17,17,18,18-d4) were prepared in multi-gram quantities for human metabolism studies. The deuterium atoms were incorporated by reduction of the appropriate acetylenic tetrahydropyranyl (THP) ethers with $(Ph_3P)_3RhCl$ and deuterium gas. The **THP** ethers were converted to the iodides with $\text{H}_3\text{PO}_4/\text{P}_2\text{O}_5/\text{KI}$. The deuterium-labelled fatty acid methyl esters were then synthesized from the alkyl iodide- d_4 via a series of acetylenic coupling reactions with the last double bond generated by the Wittig reaction. Acetylenic bonds were reduced to olefinic bonds by use of Lindlar's catalyst. Both 8,ll-20:2 and 5,8,11-20:3 were synthesized from the same 8-carbon- d_4 starting fragment. The 8,11-20:2 isomer was prepared in a 10-step synthesis in 19% overall yield, the 5,8,11- 20:3 in 12 steps (18% overall yield) and the 8,11,14-20:3 isomer in 12 steps with an overall yield of 10%. Trans isomers were removed by silver resin chromatography. The 8,11-20:2, 5,8,11-20:3 and 8,.11,14-20: **3** compounds had isotopic purities of 91-97%.

Key Words: Deuterium; fatty acids; Wittig; eicosadienoate; eicosatrienoate

INTRODUCTION

Methyl 5c,8c,11c-eicosatrienoate-17,17,18,18-d₄ (Me 5c,8c,11c-20:3-d₄), methyl 8c,11c-eicosadienoate-17,17,18,18-d₄ (Me 8c,11c-20:2-d₄) and methyl 8c,11c,14c-eicosatrienoate-17,17,18,18-d₄ (Me 8c,11c,14c-20:3-d₄) were synthesized as part of a study to investigate fatty acid metabolism in humans. Both 8,ll-20:2 and 5,8,11-20:3 are produced in rats fed a fat-free diet, and the latter has been found to be selectively incorporated into rat liver lipids (1). The 5,8,11-20:3 fatty acid is produced at times of and used as an index for essential fatty acid deficiency (2,3). The 8,11,14-20:3 fatty acid is a

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recognized precursor to arachidonic acid (5,8,11,14-20:4) (4) and prostaglandin $E_1 (5)$.

Small quantities (non-deuterated) of both the 5,8,11-20:3 (4,6,7) and 8,11,14-20:3 (5,8,9) have been prepared. Synthesis of the 8,ll-20:2 fatty acid has not been reported.

To facilitate our studies of the metabolism of these fatty acids in humans, 5 to 6 g of each of the deuterated fatty acids was required per subject. Our objectives were to develop synthetic procedures for preparation of multi-gram quantities of these deuterated fats.

EXPERIMENTAL

Instruments. Isotopic purity and deuterium distribution were determined on a Finnigan 4500 Mass Spectrometer interfaced with a gas chromatograph containing a 30 m Supelcowax 10 capillary column (0.32 mm **x** .5 **p** film thickness) (GC/MS) and programmed from 165 to 265°C at 5°C/min. Helium was utilized as the carrier gas. Samples were analyzed by chemical ionization (conditions: isobutane reagent gas, 70 eV). Cis and trans isomers were analyzed on a Packard Model 428 GC equipped with a 100 m SP2560 capillary column (He carrier gas). Purities of the intermediates were determined with a 10" x 318" packed 3% EGSS-X column. The preparation and utilization of the silver resin column for the separation of cis and trans isomers has been described elsewhere (10.11). The C18 reverse phase (C18 RP) chromatography column employed was 50 x 250 **mm (5 p** particle size) and was purchased from Serva Feinbiochemica, Heidelberg, Germany. 13 C-NMR spectra were obtained with a Bruker WH300WB pulsed Fourier transform spectrometer operating at 75.5 MHz.

Reagents. The following reagents were used as received: Bromoethane, 2-propyn-1-01, Lindlar catalyst, triphenylphosphine, 8-valerolactone, cyclooctene, dihydropyran, ethylmagnesium bromide (2.0 M in hexane), n-butyl lithium (2.6 M in hexane) (all Aldrich Chemical Co., Milwaukee, **WI),** lithium metal (Alfa Products, Danvers, **MA),** 3-butyn-1-01, 5-hexyn-1-01 (Farchan Laboratories, Gainesville, FL), tris-triphenylphosphine chlororhodium (I) (Strem Chemicals, Newburyport, **MA)** and deuterium gas, 98% (Matheson Gas Products, Secaucus, **NJ).**

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The normalities of the ethylmagnesium bromide and the n-butyl-lithium were determined before use (12). Other reagents were synthesized according to Figures 1 and 2 as follows:

methyl 4-formylbutanoate, 1. Compound 1 (bp 64-69°C/5.0 mm Hg) was prepared by the hydrolysis of 0.1 mol of 6-valerolactone and subsequent oxidation by pyridinium chlorochromate (13) in 40% overall yield.

methyl 7-formylheptanoate, 2. Compound 2 (bp 86-90°C/0.4 mm Hg) was prepared in 70% yield by the ozonolysis of cyclooctene (14) and esterification of the resultant aldehydic acid (bp 140-146/0.20 mm Hg) by methanol/HCl (15).

Methyl 8c, 11c-eicosadienoate-17, 17, 18, 18-d₄ (See Figure 1)

 5 -octyn-1-ol, 3. Liquid ammonia (NH₃; 1.3 L) was added to a 3-necked, 2 L round-bottomed flask equipped with \mathtt{N}_2 and \mathtt{NH}_3 inlets, thermometer, mechanical stirrer, and a dry ice/isopropanol-cooled reflux condenser. The temperature was maintained at -35°C by a dry ice/isopropanol bath. Ferric nitrate (0.4 g) was added, the slurry was stirred for 15 minutes and lithium metal (7.74 **g;** 1.12 mol) was added in 0.3-0.4 **g** pieces over a 30-minute period. The blue-black slurry was stirred until the color had changed to gray (30 minutes) and then for another 30 minutes. 5-hexyn-1-01 (50.0 **g;** 0.51 rnol) in 250 ml of tetrahydrofuran (THF) was added dropwise over 30 minutes at -35 to -40° C. The slurry was stirred for 1 hour at -35°C and then bromoethane (50.0 g; 0.46 mol) in 250 ml THF was added dropwise over 30 minutes. Stirring was continued for another 30 minutes and the slurry was allowed to gradually warm to room temperature overnight. The thick slurry was warmed to 40°C by water bath and flushed with nitrogen to remove most of the remaining NH₂. Approximately 500 ml of water and 5 **g** of ammonium chloride were added, the reaction mixture was transferred with 250 ml diethyl ether ($Et₂0$) to a separatory funnel, and the layers were separated. The water layer was acidified to pH 2 with 5 N sulfuric acid $(\mathtt{H_2SO_4})$ and extracted twice with 250 ml portions of $\mathtt{Et_2O}.$ The Et_2 O extractions were combined and washed successively with saturated ammonium chloride, 5% H₂SO₄ and saturated sodium chloride. The Et₂O layer was dried

over sodium sulfate (Na₂SO₄) for 2 hours. The Na₂SO₄ was removed by filtration and the $Et_{2}0$ by rotary evaporation. The residue was distilled through a 6 in. Vigreux column to yield 57.8 g of 3 (94% pure; 94% yield; bp = 85-90°C/3.5 mm **Hg).**

2-(5-octynyloxy)tetrahydropyran, *4.* **A** 115.5 **g** (92% pure; 93% yield; bp 84-86°C/O.15 mm Hg) sample of 4 was prepared as described previously for the 6-carbon analogue (16).

2-octyloxy-5,5,6,6,-d₄)tetrahydropyran, 5. Compound 4 (92 g; 0.44 mol) was deuterated by means of $(\text{Ph}_3\text{P})_3\text{RhCl}$ catalyst and D_2 gas to <u>5</u> (96% yield; bp 88-92/0.05 mm Hg) in a manner analogous to the 5-carbon analogue described previously (17).

1-iodooctane-5,5,6,6-d₄, 6. The iodide (93.8 g; 83% yield; bp 74-78°C/ 0.2 mm **Hg)** was prepared from the tetrahydropyranyl (THP) precursor as described previously for the 5-carbon analogue (17).

3-dodecyn-l-ol-9,9,1O,lO-d~, *1.* Compound **6** and 3-butyn-1-01 were coupled (Li/NH3) to produce 2 (61.4 **g;** 91% pure; 84% yield; bp 88-90°C/0.10 mm Hg) as described in the preparation of **3.**

3-dodecen-l-ol-9,9,1O,lO-d~, 8. Compound **fl** (28 **g;** 94% purity; 94% yield) was prepared by the Lindlar catalyzed reduction of *1.* as described previously (18) for the 10-carbon analogue. The final product contained 3% of the saturated alcohol and *3%* under-reduced material.

1-bromo-3-dodecene-9,9,10,10-d₄, 9. Compound 9 (37.8 g; 92% pure; 82% yield; bp 78-80°C/0.2 mm Hg) was prepared from compound **fl** by reaction with Ph_3 PBr₂ as described previously (18) for the 10-carbon analogue.

l-iodo-3-dodecene-9,9,lO,lO-d~, lo. Compound *lo* (37.1 g) was prepared from bromide, *9* (see compound *20,* ref. 18). The final material contained 82% iodide *lo* and 11% bromide *9.* Since both halides could be used in the preparation of 11, no further purification was attempted.

l-dodec-3-enyl-9,9,10,10-d~-triphenylphosphonium iodide, 11. The triphenylphosphonium salt (69.2 **g)** was prepared as decribed previously (18) for the 10-carbon analogue. Compound 11 was glassy in nature and had a melting point of 65-68°C.

methyl **8c,llc-eicosadienoate-17,17,18,18-dq,** *2.* Compound *11* (16 **g; 99%** pure) was prepared by the Wittig coupling of 2 and 11 by means of n-BuLi in THF (see compound 22, ref. 18 for procedure). However, the theoretical amount of n-BuLi was added only after enough n-BuLi had been added initially to maintain a reddish tinge in the slurry. *Trans* isomers were removed by silver resin chromatography [2.5% acetonitrile (ACN) in methanol]. A methyl 8c, 11c- $18:2$ -d $_4^{}$ impurity was removed by chromatographic separation on a C18 reverse phase column (ACN as solvent). The overall yield of compounds 10 to 12 was 41%.

Methyl 5c,8c,11c-eicosatrienoate-17,17,18,18-d₄ (See Figure 1)

P-undecyn-l-ol-8,8,9,9-d4, 13. See synthesis of *3.* Compound **6** was coupled to 2-propyn-1-ol (Li/NH₃) to prepare 13 (48.6 g; 97% pure; 98% yield; bp 78-8O0C/O.05 **mm** Hg) .

l-bromo-2-undecyne-8,8,9,9-d₄, 14. See synthesis of compound 7, ref. 18.
The bromide 14 (61.7 g; 92% pure; 85% yield; bp 95-102°C/0.5 mm Hg) was prepared via Ph₃PBr₂.

3,6-pentadecadiyn-1-ol-12,12,13,13-d₄, 15. See synthesis of compound 17, ref. 18. Compound *2* (49.0 g; 87% pure; 95% yield; bp 137-14l0C/O.05 **mm** Hg) was prepared'by the Grignard coupling of 3-butyn-1-01 and 14.

3,6-pentadecadien-l-o1-12,12,13,13-d4, 16. See preparation of compound - *8.* Compound 16 (19.3 **g;** 95% yield) was prepared by the Lindlar reduction of - 15. The final product was composed of 95% *l6,* **2%** *2* and 3% over-reduced (mono-unsaturated) alcohol- d_{Λ} .

1-bromo-3,6-pentadecadiene-12,12,13,13-d₄, 17. See synthesis of compound - 7, ref. 18. The bromo-compound (18.8 **g; 92%** pure; 83% yield; bp 108-llO°C/ 0.10 mm Hg) was prepared by the reaction of Ph_3PBr_2 and compound 16.

1-iodo-3,6-pentadecadiene-12,12,13,13-d₄, 18. See preparation of compound 20, ref. 18. Exchange with sodium iodide was not complete (11% bromide, 81%) iodide) but final product (21.3 **g)** was used without additional purification.

l-pentadeca-3,6-dienyl-12,12,13,13-d~-triphenylphosphonium iodide, *2.* See synthesis of compound $\underline{8}$, ref. 18. Refluxed $\underline{18}$ with ACN and Ph₃P for 21

hours. Work-up yielded 35.8 **g** of sticky white solid (compound *2).*

methyl 5c,8c,11c-eicosatrienoate-17,17,18,18-d₄, 20. Preparation was similar to that of compound 22, ref. 18. Silver resin chromatography (5% ACN in methanol) was used to remove **trans** isomers formed during the preparation of 20. Small amounts $(6-7%)$ of C-18 impurities were removed by C18 reverse phase chromatography (ACN as solvent) to yield 6.0 **g** of *20* (98% pure; 40% yield from compound *17).*

Methyl 8c,11c,14c-eicosatrienoate-17,17,18,18-d₄ (See Figure 2)

2-pentyn-1-ol, 21. Compound 21 (64.0 g; 98% pure; 97% yield; bp 68-70°C/ 20 mm Hg) was prepared by the coupling (Li/NH₃) of bromoethane and 2-propyn-1-ol (see compound *3).*

2-(2-pentynyloxy)tetrahydropyran, *22.* Compound *22* (128.1 **g;** 98% pure; 99xyield; bp 98-102/4.0 mm **Hg)** was prepared as described previously (17).

2-(pentyloxy-2,2,3,3-d4)tetrahydropyran, *3.* See synthesis of compound **³** and ref. 17. Compound 20 (129.7 **g;** 98% pure) was prepared in 92% yield, but was chromatographed on silica gel (PE as solvent) instead of distilled.

l-iodopentane-2,2,3,3-d*, *2.* The iodide *24* (108.3 **g;** 98% pure; 88% yield; bp 100-120/760 **mm Hg)** was prepared as described previously (17).

2-octyn-l-o1-5,5,6,6-d4, *25.* See preparation of compound *1.* Compound *25* (57.9 **g;** 97% pure; 88% yield; bp 86-88OC/3.3 **mm** Hg) was prepared by the coupling of 24 and 2-propyn-1-ol by means of Li/NH_3 .

l-bromo-2-octyne-5,5,6,6-d4, *26.* See synthesis of compound *9.* Compound 20 (38.3 g; 94% pure; 87% yield; 88-92°C/4.5 mm Hg).

3,6-dodecadiyn-l-ol-9,9,lO,lO-d~, *27.* See preparation of compound *2,* ref. 18, for synthesis of the 10-carbon analogue. Compound *27* (30.6 **g;** 91% pure; 85% yield; bp 102-106/0.1 mm **Hg)** .

3,6-dodecadien-l-ol-9,9,lO,lO-d4, *28.* See preparation of compound *2.* Compound 28 was prepared by the Lindlar catalysed reduction of *27.* Work-up afforded 30.7 g of 28 (90% pure; 90% yield) which contained 5% over-reduced (monoenoic) and 4% under-reduced (ene-ynoic) alcohols.

l-bromo-3,6-dodecadiene-9,9,10,10-d₄, 29. See synthesis of compound 19,

ref. 18, for preparation of the 10-carbon analogue. The bromo-compound *29* **(33.7 g;** 92% pure; 84% yield; bp 84-86OC/O.2 mm **Hg)** was prepared from *2* by Ph_3 PBr₂.

1-iodo-3,6-dodecadiene-9,9,10,10-d₄, 30. See synthesis of compound 20, ref. 18, for preparation of the 10-carbon analogue. Compound *20* (42.1 **g;** 92% pure) was prepared from 29 by exchange with sodium iodide in acetone.

 l -dodeca-3,6-dienyl-9,9,10,10-d₄-triphenylphosphonium iodide, 31. See synthesis of compound **8,** ref. 18. Compound *31* (22.6 **g)** was a white, sticky solid which was difficult to isolate and transfer.

methyl 8c, 11c, 14c-eicosatrienoate-17, 17, 18, 18-d₄, 32. Compound 32 was prepared by the Wittig coupling (n-BuLi/THF) of compounds *I* and *31* in a manner similar to the preparation of compound 22, ref. 18. Final purification by silver resin chromatography (5% ACN in methanol) resulted in 6.5 **g** (99% pure; 27% yield) of compound *2.*

RESULTS AND DISCUSSION

Many syntheses of both labelled (19,20) and unlabelled (20,21) polyunsaturated fats have been reported. Our most reproducible results and highest yields were obtained when a variation of Bergelson's (23) procedure was utilized. The double bond closest to the carboxylic acid was incorporated by the Wittig reaction while the other double bonds were introduced by acetylenic coupling followed by reduction with Lindlar's catalyst (17). The deuterium atoms were located in the 17 and 18 positions to minimize potential isotope effects.

The synthetic sequences for methyl 8c, 11c-eicosadienoate-17, 17, 18, 18-d₄ and 5c, 8c, 11c-eicosatrienoate-17, 17, 18, 18-d_a are given in Figure 1; the sequence for methyl **8c,llc,l4c-eicosatrienoate-17,17,18,18-d4** in Figure 2. Individual yields are given for each step except the final 3 $(9+12; 17+20; 29+32)$. In these instances, a combined yield for these 3 steps is presented after final purification. Overall yields were 19% for 8,ll-20:2, 18% for 5,8,11-20:3 and **10%** for 8,11,14-20:3.

Regarding these syntheses, several points of interest deserve comment.

Two procedures for preparation of methyl 4-formylbutanoate **(1)** were investigated. Ozonolysis of cyclopentene (in a manner similar to the preparation of 2) resulted in **<lo%** of the desired product. Hydrolysis of 6-valerolactone with

subsequent oxidation by pyridinium chlorochromate consistently produced yields subsequent oxidation by pyridinium chlorochromate consistently produced yields
of 40%. Phosphonium salts <u>11</u>, 19 and 31 were prepared from the appropriate unsaturated iodide rather than bromide precursors, because the phosphonium

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iodide was formed more rapidly, was easier to isolate and resulted in higher yields in tbe final Wittig coupling reaction (18). While conversion of the bromides to the iodides was not complete, all of the advantages just mentioned were still realized. Also, care should be exercised when coupling alkyl

Figure 2. Synthetic scheme for methyl **8c,llc,l4c-eicosatrienoate-**Yields are provided in brackets. 1 -iodopentane-2,2,3,3,-d₄ (24) = C₅d₄I.

halides to acetylenic alcohols with lithium metal in liquid ammonia. Reaction temperatures should be maintained at -35 to -40 °C. When the temperature was maintained below -50°C during the alkyl halide and acetylenic alcohol addition, a vigorous exotherm suddenly occurred as the slurry was slowly warmed. The temperature surge resulted in a loss of liquid NH₃ and product through the reflux condenser. This problem did not occur when reaction temperatures were maintained at -35 to -40°C.

During the synthesis **of** the 8,11,14-20:3 isomer, addition of the theoretical amount of n-BuLi during the final Wittig coupling step resulted in lower (20-25%) combined yields than expected. Higher combined yields (40-41%) were obtained when the theoretical amount of n-BuLi was added after enough n-BuLi

had already been added to maintain a faint reddish tinge (due to formation of a reactive intermediate) **of** the slurry.

The synthesis of the 5,8,11-20:3 isomer was also attempted by coupling of a diacetylenic (rather than diolefinic) phosphonium salt to the appropriate aldehydic ester. The **use** of a mono-acetylenic phosphonium salt in the preparation of methyl crepenynate (9c,12a-18:2) has been accomplished with no **trans** in the 9-position (Wittig coupling with n-BuLi usually produces 15-20% **trans)** (24). Our attempts to couple the diacetylenic phosphonium salt resulted in no yield of product when n-BuLi in Et₂O (24) or n-BuLi in THF was used. Lack of product may have been due to formation of a very stable complex or abstraction of the highly acidic hydrogens on the carbon atom between acetylenic bonds in the phosphonium salt.

Several impurities were generated during our syntheses. Over- or underreduction with Lindlar catalyst of the mono- or di-acetylenic alcohols *(I,* 11 and *11)* resulted in either less double bonds than required or the presence of acetylenic bonds in the final product. The Wittig coupling also produced trans isomers (15-20%). All **of** these by-products were easily removed by silver resin chromatography. During the syntheses of the 8,ll-20:2 and 5,8,11- 20:3 fatty esters, an 18-carbon analogue appeared. This analogue resulted from incomplete coupling in the preparation of compound **3, so** that some 5-hexyn-1-01 was carried along for the remainder of the syntheses. The undesired 18:2 and 18:3 analogues were easily removed by chromatography on a C18 reverse-phase column. Thus, the intermediates **do** not have to be 99% pure to be utilized in these syntheses. Only the formation of C-20 positional isomers could cause problems, since they cannot be separated easily. However, the procedures described do not generate positional isomers.

The ¹³C-NMR chemical shifts for 8,11-20:2-d₄, 5,8,11-20:3-d₄ and 8,11,14-20:3-d₁ fatty esters are listed in Table I. The $8,11$ -20:2 and $5,8,11$ -20:3 isomers had not been studied previously by 13 C-NMR, but the chemical shifts of the olefinic carbons and the carbons alpha to them are indicative of the double-bond position in these polyunsaturated fatty acid methyl esters. No chemical shifts are listed in Table I for carbons 17 and 18, since these are the carbons on which the deuterium atoms are located.

* **ppm downfield from (CH3I4Si**

t Tentative Assignments

The deuterium distribution for the intermediates and final products are listed in Table II. A sample of the $8,11,14-20:3-d_{\Delta}$ isomer was reduced to 20:0-d₄ [(Ph₃P)₃RhCl, benzene, H₂ gas] for the MS deuterium distribution analysis. The 8,11-20:2-d₁ and 5,8,11-20:3-d₁ were compared to 11,14-20:2-d₀ and 8,11,14-20:3-d₀, respectively, on our mass spectrometer to obtain the **deuterium distribution. There is good agreement between the THP intermediates and the final fatty ester products.**

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Table **2.** Mass analysis for deuterium

*See Figures 1 and 2.

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